

FIG. 1

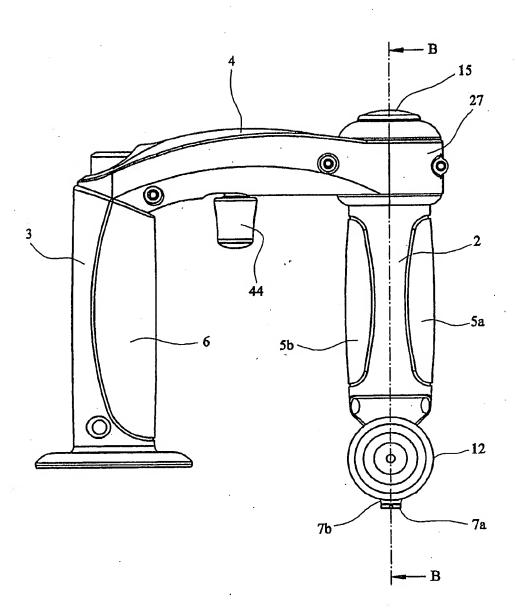


FIG. 2

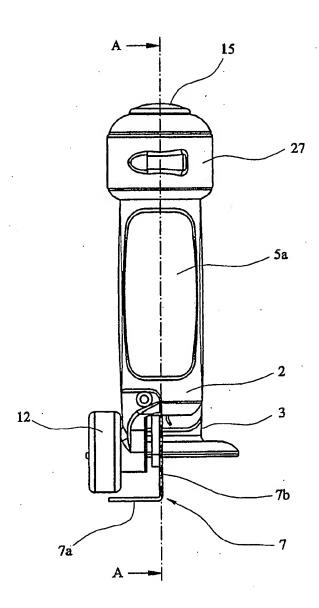


FIG. 3

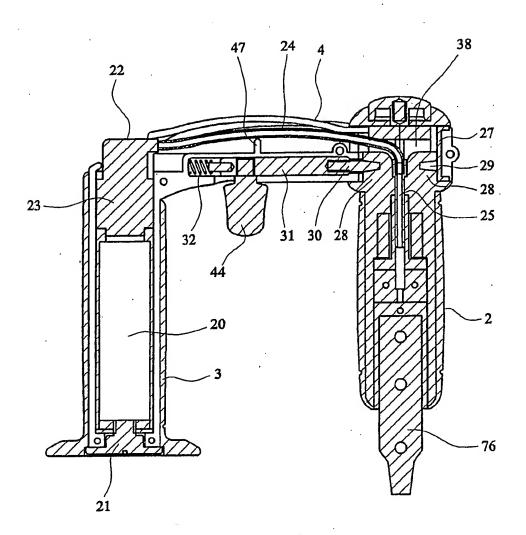


FIG. 4

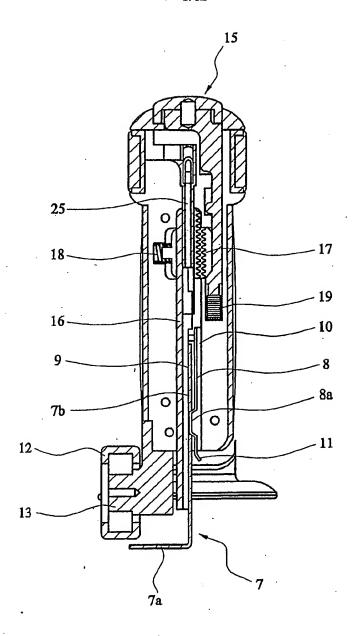
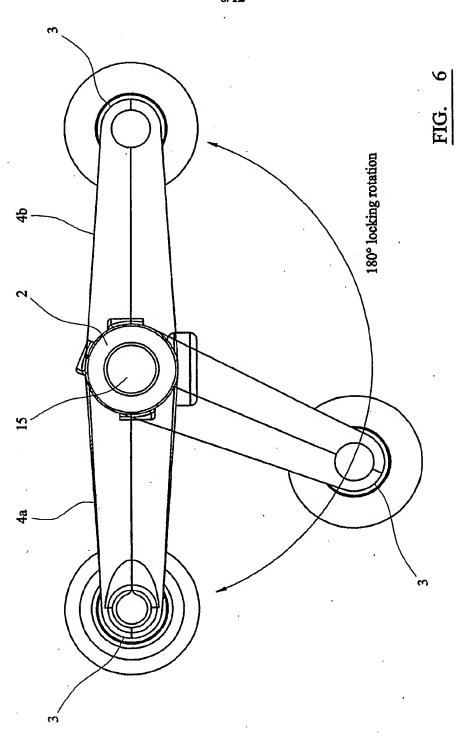


FIG. 5



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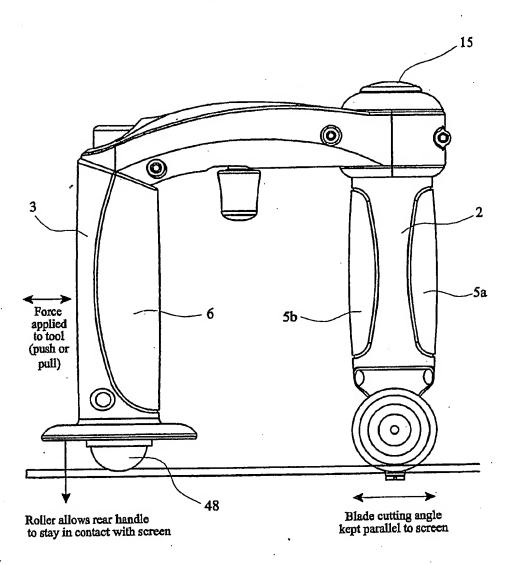


FIG. 7

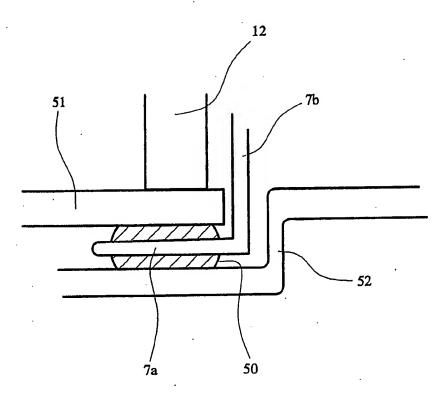


FIG. 8

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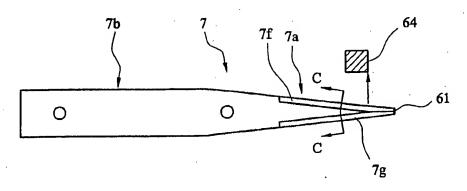


FIG. 9

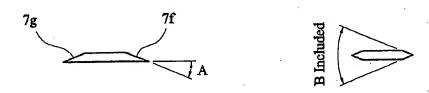


FIG. 10

FIG. 11

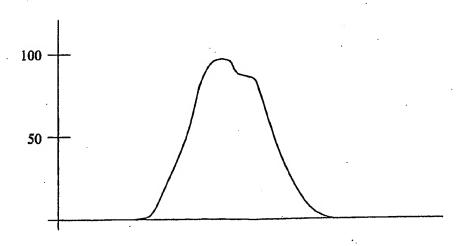


FIG. 12

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PEAK FORCES

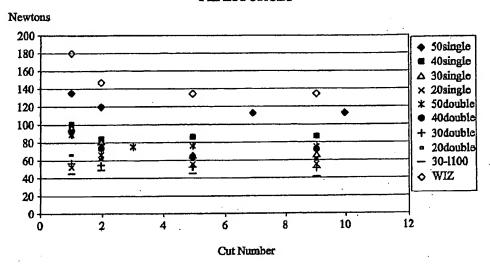


FIG. 13

cut no	50single	40single	30single	20single	50double	40double	30double	20double	30-1100 WIZ
1	134.52	98.88	95.46	52	89.36	91.55	56.4	65.92	44.43 179.69
2	120.61	83.5	80.32	53.22	66.43	72.75	54.2	61.04	48.58 146.48
3					74.7 1				
5		85,45	66.89	55.42	75.93	63.96	51.27	60.3	45.17 133.54
7	113.04								
9		85.45	65.92	54.2	74.71	71.29	50.05	59.81	40.77 133.3
10	112.06								

FIG. 14

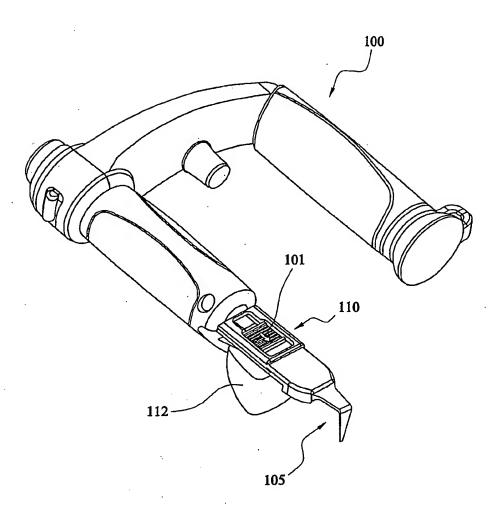
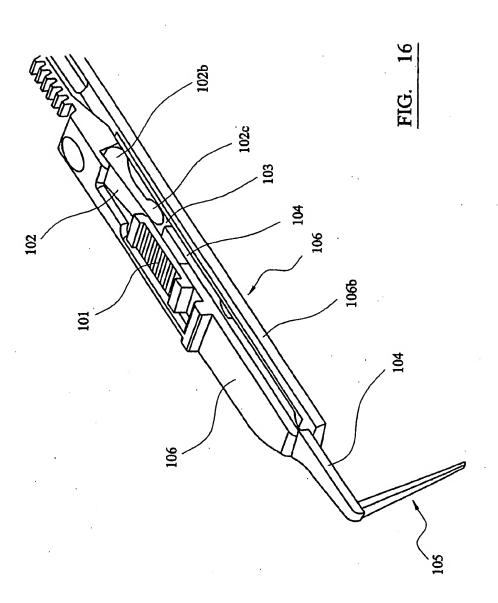


FIG. 15



SUBSTITUTE SHEET (RULE 26)